



BODY PLASTOFIX SPRAY

Technical Data Sheet No 820



VOC compliant with the regulations

A specially formulated high adhesion resin mixture

For plastic automotive parts (e.g. bumpers, decorative stripes, etc.)

After 5 minutes it can be over painted

General Technical Description

2-3 passes

Dust free 10min at 23 °C

Surface

Exterior plastic automotive parts (e.g. bumpers, decorative stripes, etc.)

BODY 950 UNDERBODY COATNG

BODY AUTOFLEX SPECIAL

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application: »» Apply on plastic automotive parts (e.g. bumpers, decorative stripes etc.). After 5 minutes it can be overpainted.



Shake well before using



2-3 coats approximately 20-30 microns



Dust free 10min at 23 °C



Spray at a distance of 20-30 cm thinly applied coats build up within 2-3 min intervals to achieve best results.

Flash Point:
-97°C

Specific Gravity:
0.8 - 1.2 g/cm³

Solid Content (No thinner):
7.5-9% Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 815g/L.

2004/42/IIIB(e)(840)815

Theoretical Coverage:

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Cleaning of equipment:

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Remarks:

- Always try to use the product in accordance with the specifications provided.
- It can be used by countries that do not adopt the VOC legislation as well.
- Shake thoroughly before use.
- Shake for 2-3 min after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Optimum operating temperature range 10-25°C

Shelf life:

- Up to 36 months unused spray.
- +5 to +25 °C

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